

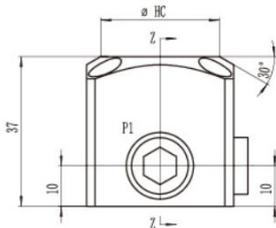
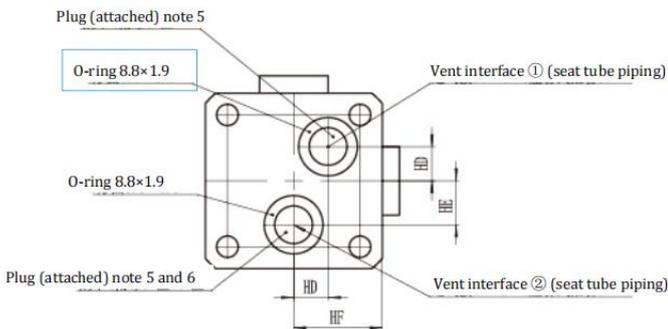


HHD Tube-sheet Integrated Base

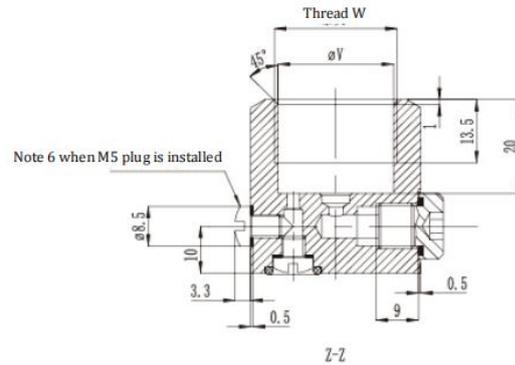
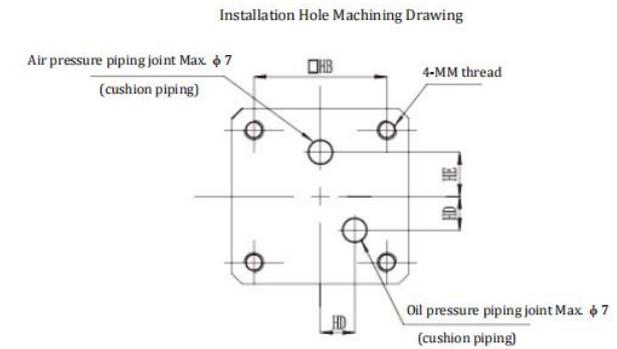
Description:

1. HH33 support cylinder can be provided with HHD corresponding base;
2. If flow regulation is required, HVCF-01 flow regulating valve can be installed at the outlet of oil port (1);
3. Remove RP1/8 plug of side oil port and M5 plug of air port for pipe installation;
4. Remove the bottom oil port M5 plug and air port M5 plug for plate installation;
5. See the attached figure for the processing of plate mounting surface. The roughness of mounting surface is Ra1.6.
6. The oil port (2) cannot be fitted with a flow valve.

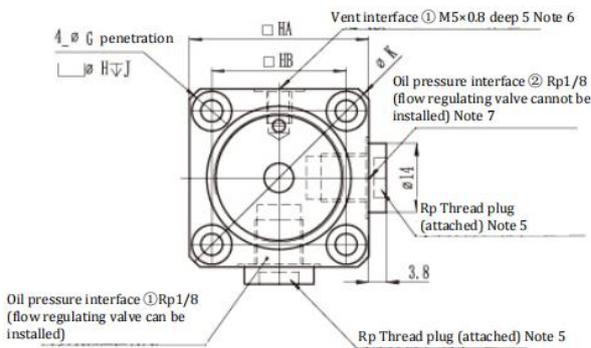
Overall Dimension



Installation Hole Machining Drawing



(mm)



Model	HHD-02	HHD-03	HHD-05	HHD-07
HA	35.9	37.9	44.9	54.9
HB	27.1	29.1	34.1	44.1
HC	29.1	32.1	38.1	48.1
HD	7	7	9	10
HE	9	11	13	16
HF	18	19	22.5	27.5
G	4.5	4.5	5.5	5.5
H	8	8	9	9
J	9	9	12	12
K	47.9	49.9	59.9	74.9
MM (nominal diameter × pitch)	M4×0.7	M4×0.7	M5×0.8	M5×0.8
V	24.5	28.5	34.5	43.5
W (nominal diameter × pitch depth)	M26×1.5	M30×1.5	M36×1.5	M45×1.5
Main body tightening torque	35~40 N·m	40~50 N·m	45~55 N·m	55~65 N·m